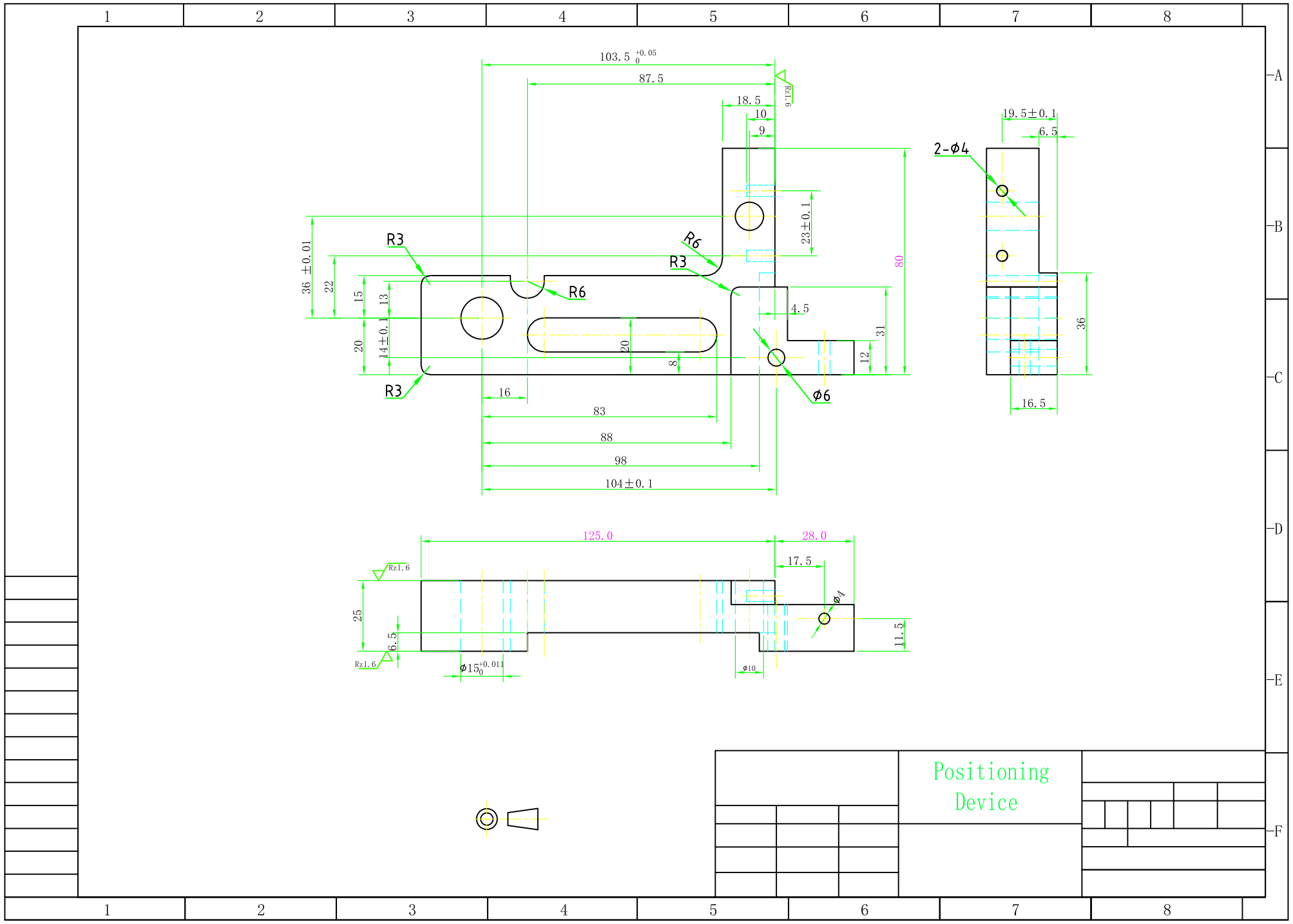
103.5 +0.05 0
87.5
Rz1.6
18.5
10
9
19.5±0.1
6.5
2-φ4
23±0.1
R3
R6
R3
R6
80
36 ±0.01
22
15
13
14±0.1
20
20
8
4.5
31
12
36
R3
16
83
88
98
104±0.1
φ6
16.5
125.0
28.0
17.5
Rz1.6
φ4
25
6.5
11.5
Rz1.6
φ15 +0.011 0
φ10
Positioning
Device