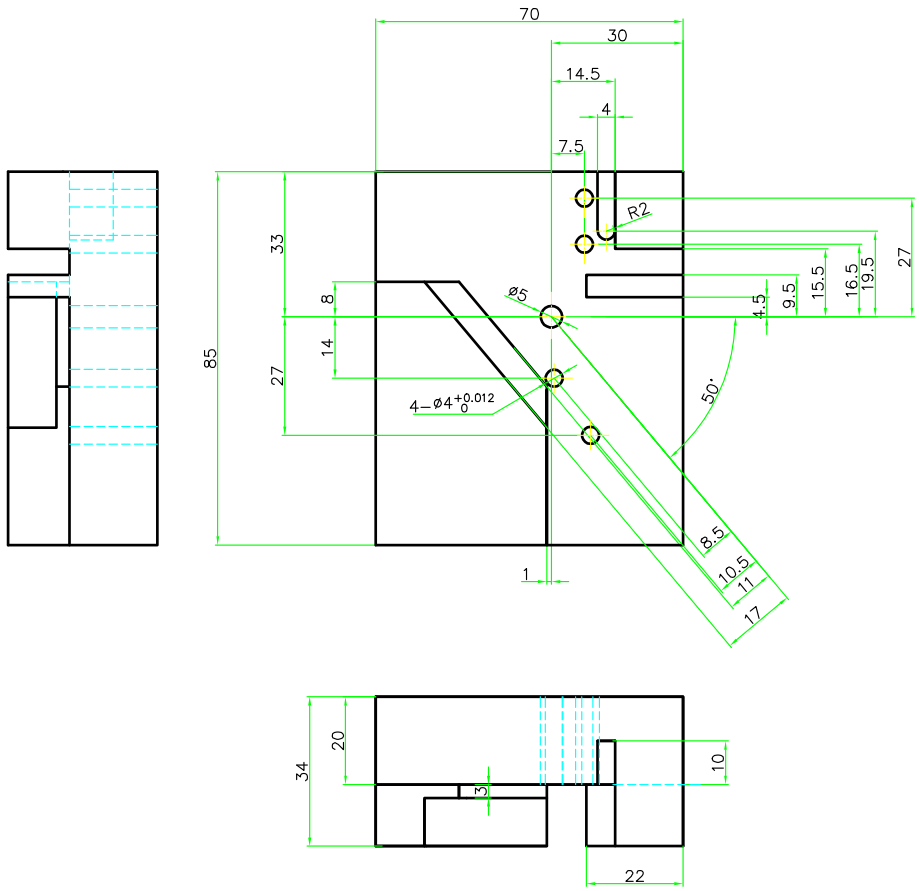


| Cutting processing form and position tolerance | | | | dimensional tolerance / Size classification | Cutting Processing |
|---|---|---|---|---|---|
| Parallelism • Perpendicularity | 1/100 | | | | |
| Flatness • Straightness | 0.2/100 | | | | |
| cylindricity | One fourth of the tolerance | | | ⩽6 | ±0.2 |
| coaxiality | ø0.3 | | | 6<X<30 | ±0.2 |
| degree of symmetry | 0.3 | | | 30<X<120 | ±0.3 |
| Generally Processing | √Rz25 | Angle Tolerance | ±2° | 120<X<315 | ±0.5 |
| | | | | >315 | ±0.8 |

# SP3A Baffle Fixture